

# Work Order ID, 125638

**\*125638\***

Page 1

October-17-14 10:53:58 AM

Item ID: D212-580-043

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Led Pulse Light

Start Date: 10/17/14 Start Qty: 2.00

**\*2\*** **4x**  
**\*2\***

Cust Item ID:

Required Date: 10/22/14 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

*W*

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr       | Revision Nbr |
|----------------|--------------|
| IIN-D212-580-2 | D            |

|                               |                  |   |  |  |  |  |  |  |  |
|-------------------------------|------------------|---|--|--|--|--|--|--|--|
| 100                           | Document Control | 0.00  |  |  |  |  |  |  |  |
| <b>*100*</b>                  | DOCUMENT CONTROL |   |  |  |  |  |  |  |  |
| DC                            | Memo             | 0.00  |  |  |  |  |  |  |  |
| Doc.Control -USB or Paperwork |                  | Photocopy bluefile & type labels per PPPD212-580-043 CHG001 |  |  |  |  |  |  |  |

DAS  
31  
9-89 *4x* *14-11-07*

|     |          |      |  |  |  |  |  |  |  |
|-----|----------|------|--|--|--|--|--|--|--|
| 110 | Pick Kit | 0.00 |  |  |  |  |  |  |  |
|-----|----------|------|--|--|--|--|--|--|--|

|              |      |      |  |  |  |  |  |  |  |
|--------------|------|------|--|--|--|--|--|--|--|
| <b>*110*</b> |      |      |  |  |  |  |  |  |  |
| Packaging    | Memo | 0.00 |  |  |  |  |  |  |  |
| Packaging    |      |      |  |  |  |  |  |  |  |

*4x* DAS  
28  
9-89 *NOV 07 2014*

|     |   |      |  |  |  |  |  |  |  |
|-----|---|------|--|--|--|--|--|--|--|
| 120 | QC4- 100% Inspect kits for completeness | 0.00 |  |  |  |  |  |  |  |
|-----|---|------|--|--|--|--|--|--|--|

|                 |      |      |  |  |  |  |  |  |  |
|-----------------|------|------|--|--|--|--|--|--|--|
| <b>*120*</b>    |      |      |  |  |  |  |  |  |  |
| QC              | Memo | 0.00 |  |  |  |  |  |  |  |
| Quality Control |      |      |  |  |  |  |  |  |  |

DAS  
31  
9-89 *4x* *14-11-07*

# Work Order ID, 125638

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**\*125638\***

Page 2

Item ID: D212-580-043 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Led Pulse Light  
 Start Date: 10/17/14 Start Qty: 2.00 **\*2\*** Cust Item ID:  
 Required Date: 10/22/14 Req'd Qty: 2.00 **\*2\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            | Pick Kit                 | 0.00                 |         |        |              |               |               |                  |                |

**\*130\***

Packaging

Packaging

Memo

Identify and pack for shipping as per PPD212-580-043

Location: 078

PPP rev: \_\_\_\_\_

0.00

4  
DAS  
06  
-89

NOV 07 2014

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Quality Control

Memo

0.00

14/11/7

ME

14-11-07

# Picklist Print

October-17-14 10:53:56 AM

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Work Order ID: 125638

\*125638\*

Parent Item: D212-580-043

\*D212-580-043\*

Parent Item Name: Led Pulse Light

Start Date: 10/17/14

Required Date: 10/22/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 10-05-11 JLM VERIFIED BY:DD IPP  
rev:B 10.10.12 AS PER ECN10-618 DD VERF:JLM IPP rev:C  
10.11.22 AS PER ECN10-642 DD VERF:JLM IPP rev:D 10.12.16  
AS PER ECN10-658 DD VERF:EC IPP rev:E 11.03.31 added  
D4377-1 DD VERF:EC IPP REV:F 12.02.24 as per DSI9596  
rev a DD verf:EC

| Component Item ID/<br>Item Name                   | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty    | Qty<br>Issued     | Date<br>Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|-----------------|-------------------|----------------|--------|
| EWLA1000DBDS0W<br>4*FWI A1000DBDS0W*<br>LED Light |                        | Purchased     | No          |                     |                  | 110             | Each               | 11.0000        | 2           | 48              |                   |                |        |
|   |                        |               |             |                     |                  |                 |                    |                | **          |                 | DAS<br>28<br>9-89 | NOV 07 2014    |        |
|   |                        |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             | <u>Loc Code</u> |                   |                |        |
|   |                        |               |             | ST540               |                  |                 |                    | 11             |             |                 |                   |                |        |
|   |                        |               |             | 125858              |                  |                 |                    | 1              |             |                 |                   |                |        |
|   |                        |               |             | m129109             |                  |                 |                    | 10             |             |                 |                   |                |        |
| D4078-1<br>4*D4078-1*<br>Clamp Half               |                        | Manufactured  | No          |                     |                  | 110             | Each               | 8.0000         | 2           | 48              |                   |                |        |
|   |                        |               |             |                     |                  |                 |                    |                | **          |                 | DAS<br>28<br>9-89 |                |        |
|   |                        |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             | <u>Loc Code</u> |                   |                |        |
|   |                        |               |             | ST086               |                  |                 |                    | 8              |             |                 |                   |                |        |
|   |                        |               |             | 116073              |                  |                 |                    | 8              |             |                 |                   |                |        |
| D4079-1<br>4*D4079-1*<br>Clamp Half, Attachment   |                        | Manufactured  | No          |                     |                  | 110             | Each               | 11.0000        | 2           | 48              |                   |                |        |
|   |                        |               |             |                     |                  |                 |                    |                | **          |                 | DAS<br>28<br>9-89 |                |        |
|   |                        |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             | <u>Loc Code</u> |                   |                |        |
|   |                        |               |             | ST086               |                  |                 |                    | 11             |             |                 |                   |                |        |
|   |                        |               |             | 117246              |                  |                 |                    | 11             |             |                 |                   |                |        |

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**\*125638\***

Parent Item: D212-580-043

**\*D212-580-043\***

Parent Item Name: Led Pulse Light

Start Date: 10/17/14

Required Date: 10/22/14

Start Qty: 2.00

Required Qty: 2.00

D4081-1

Manufactured No

110 Each

26.0000

2

18

**\*D4081-1\***

Bushing

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST086

26

109934

26

MS26574-3

Purchased No

110 Each

4.0000

1

8x  
74

**\*MS26574-3\***

CIRCUIT BREAKER

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST290

4

m129065

4

MS22073-3

Purchased No

110 Each

2.0000

1

2x  
74

**\*MS22073-3\***

CIRCUIT BREAKER

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST298

2

m129065

2

MS24524-21

Purchased No

110 Each

2.0000

1

2x  
74

**\*MS24524-21\***

SWITCH (ON-OFF-ON)

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST298

2

m129065

2

2x  
74

2x m130668

DAS  
28  
9-89

NOV 07 2014

DAS  
28  
9-89

DAS  
28  
9-89

DAS  
28  
9-89

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Work Order ID: 125638

Parent Item: D212-580-043

Parent Item Name: Led Pulse Light

**\*125638\***

**\*D212-580-043\***

Start Date: 10/17/14

Required Date: 10/22/14

Start Qty: 2.00

Required Qty: 2.00

1210/2405-2A

Purchased

No

110

Each

22.0000

1

\*\*

DAS  
28  
9-89

NOV 0 7 2014

**\*1210/2405-2A\***  
PULSE LIGHT MODULE

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

ST540

22

m126776

3

m127289

19

110

Each

31.0000

1

\*\*

DAS  
28  
9-89

206486-2

Purchased

No

**\*206486-2\***  
CONNECTOR, SOCKET (J1000)

## Location

## Loc Qty

## Loc Code

ST394

31

m125820

1

m125901

30

110

Each

10.0000

1

\*\*

DAS  
28  
9-89

206485-1

Purchased

No

**\*206485-1\***  
CONNECTOR, PLUG (J1000)

## Location

## Loc Qty

## Loc Code

ST394

2

M125701

2

ST566

8

M129589

8

110

Each

12.0000

1

\*\*

DAS  
28  
9-89

206458-1

Purchased

No

**\*206458-1\***  
FEED-THRU-RECEPTACLE (J2/J3)

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

ST394

12

M125820

4

M129527

8

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**\*125638\***

Parent Item: D212-580-043

**\*D212-580-043\***

Parent Item Name: Led Pulse Light

Start Date: 10/17/14

Required Date: 10/22/14

Start Qty: 2.00

Required Qty: 2.00

206460-1

Purchased

No

110

Each

11.0000

1

24

**\*206460-1\***

CONNECTOR, PLUG (P2)

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST394

3

M125839

3

ST566

8

M129589

8

110

Each

8.0000

1

14

205838-1

Purchased

No

**\*205838-1\***

CONNECTOR, PLUG (P3)

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST394

8

M125701

5

M129065

3

110

Each

120.0000

10

20 40

M39029/64-369

Purchased

No

**\*M39029/64-369\***

Connector, Pins (J1000)

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST261

120

m128823

120

110

Each

161.0000

30

40x  
60 120

M39029/63-368

Purchased

No

**\*M39029/63-368\***

CONTACTS, SOCKETS (P1000)

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST261

161

M128823

161

120x



DAS  
28  
9-89

NOV 07 2014



DAS  
28  
9-89



DAS  
28  
9-89



DAS  
28  
9-89

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Work Order ID: 125638

**\*125638\***

Parent Item: D212-580-043

**\*D212-580-043\***

Parent Item Name: Led Pulse Light

Start Date: 10/17/14

Required Date: 10/22/14

Start Qty: 2.00

Required Qty: 2.00

1-206062-4

Purchased

No

110

Each

16.0000

4

16

\*\*

**\*1-206062-4\***

CONNECTOR BACKSHELL

DAS  
28  
9-89

NOV 07 2014

DAS  
06  
9-89

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST395

1

m129065

1

ST566

15

m129589

15

1

15

18

AN4-17A

Purchased

No

110

Each

357.0000

\*\*

**\*AN4-17A\***

Bolt

DAS  
28  
9-89

DAS  
06  
9-89

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST343

357

124858

12

M128813

145

M129909

200

8

AN3-7A

Purchased

No

110

Each

223.0000

4

16

\*\*

**\*AN3-7A\***

Bolt

DAS  
28  
9-89

DAS  
06  
9-89

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST349

223

M126175

23

M128634

50

M129507

50

M129706

100

16

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Work Order ID: 125638

Parent Item: D212-580-043

Parent Item Name: Led Pulse Light

**\*125638\***

**\*D212-580-043\***

Start Date: 10/17/14

Required Date: 10/22/14

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

110

Each

3,397.000

2

48

**\*MS21042L4\***

Locknut

\*\*

DAS  
28  
9-89

NOV 07 2014

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

|         |      |  |
|---------|------|--|
| ST007   | 12   |  |
| 121444  | 12   |  |
| ST307   | 3385 |  |
| 111827  | 2    |  |
| 126275  | 5    |  |
| m126015 | 12   |  |
| m126275 | 27   |  |
| m127255 | 63   |  |
| m127376 | 12   |  |
| m127813 | 741  |  |
| m128300 | 69   |  |
| m128798 | 658  |  |
| m129472 | 296  |  |
| m129934 | 1500 |  |

8X

MS21042L3

Purchased

No

110

Each

1,633.000

7

1428

**\*MS21042L3\***

Nut

\*\*

DAS  
28  
9-89

DAS  
28  
9-89

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

|         |      |  |
|---------|------|--|
| ST307   | 1633 |  |
| 123900  | 913  |  |
| M127410 | 11   |  |
| M127831 | 41   |  |
| M128401 | 42   |  |
| M128754 | 626  |  |

28X



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Work Order ID: 125638

Parent Item: D212-580-043

Parent Item Name: Led Pulse Light

\*125638\*

\*D212-580-043\*

Start Date: 10/17/14

Required Date: 10/22/14

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0463J

Purchased

No

110

Each

4,051.000

4

816

\*NAS1149D0463.J\*

WASHER

\*\*

DAS  
28  
9-89

NOV 07 2014

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

|         |      |  |
|---------|------|--|
| CA      | 472  |  |
| M129682 | 472  |  |
| ST277   | 3579 |  |
| 16941   | 8    |  |
| M126221 | 20   |  |
| M127813 | 6    |  |
| M127904 | 16   |  |
| M128591 | 44   |  |
| M128995 | 1500 |  |
| M129390 | 1985 |  |

16x

NAS1149D0363J

Purchased

No

110

Each

1,915.000

8

1632

\*NAS1149D0363.J\*

Washer

\*\*

DAS  
28  
9-89

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

|         |      |  |
|---------|------|--|
| GA      | 7    |  |
| 124392  | 7    |  |
| ST276   | 877  |  |
| m123441 | 5    |  |
| m130358 | 872  |  |
| ST510a  | 1031 |  |
| m128429 | 1031 |  |

32x

AN525-832R10

Purchased

No

110

Each

136.0000

4

816

\*AN525-832R10\*

SCREW

\*\*

DAS  
28  
9-89

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

|         |     |  |
|---------|-----|--|
| ST328   | 136 |  |
| 125653  | 16  |  |
| m128936 | 120 |  |

16x

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Work Order ID: 125638

Parent Item: D212-580-043

Parent Item Name: Led Pulse Light

**\*125638\***

**\*D212-580-043\***

Start Date: 10/17/14

Required Date: 10/22/14

Start Qty: 2.00

Required Qty: 2.00

MS21042L08

Purchased

No

110

Each

2,804.000

4

\$16

**\*MS210421 08\***

Nut

\*\*

DAS  
28  
9-89

NOV 07 2014

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

ST306

2804

123900

1

125445

268

m127304

99

m127410

175

m128401

1490

m128429

69

m129541

102

m130325

600

16x

NAS1149DN816J

Purchased

No

110

Each

710.0000

8

1632

**\*NAS1149DN816J\***

WASHER

\*\*

DAS  
28  
9-89

DAS  
28  
9-89

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

CA

215

m129862

215

ST277

495

m128057

495

32x

MS35206-217

Purchased

No

110

Each

95.0000

4

\$16

**\*MS35206-217\***

SCREW

\*\*

DAS  
28  
9-89

DAS  
28  
9-89

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

ST283

95

m125445

4

m128687

41

m130050

50

16x

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**\*125638\***

Parent Item: D212-580-043

**\*D212-580-043\***

Parent Item Name: Led Pulse Light

Start Date: 10/17/14

Required Date: 10/22/14

Start Qty: 2.00

Required Qty: 2.00

MS21042L04

Purchased

No

110

Each

96.0000

4

*\$16*

**\*MS21042L04\***

NUT

**\*\***

DAS  
28  
9-89

NOV 07 2014

DAS  
31  
9-89

Location

Loc Qty

Loc Code

CA

18

M129682

18

ST307

78

125653

78

110

Each

320.0000

8

*16x  
16 32*

**\*\***

DAS  
28  
9-89

NAS1149DN432J

Purchased

No

**\*NAS1149DN432J\***

WASHER

DAS  
31  
9-89

Location

Loc Qty

Loc Code

CA

138

m129682

138

ST277

182

m127832

100

m129022

82

110

Each

14.0000

1

*32x  
24*

**\*\***

DAS  
28  
9-89

D4377-1

Manufactured

No

**\*D4377-1\***

Placard

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST104

14

114417

2

116551

12

*4x*

## 7.0 PARTS LIST

REFERENCE ONLY

| Qty | Part Number    | Description                   |
|-----|----------------|-------------------------------|
| X   | D212-580-043   | LED Pulse Light Kit           |
| 2   | EWLA1000DBDS0W | LED Light                     |
| 2   | D4078-1        | Clamp Half                    |
| 2   | D4079-1        | Clamp Half, Attachment        |
| 2   | D4081-1        | Bushing                       |
| 1   | MS26574-3      | Circuit Breaker               |
| 1   | MS22073-3      | Circuit Breaker               |
| 1   | MS24524-21     | Switch (On-Off-On)            |
| 1   | 1210/2405-2A   | Pulse Light Module            |
| 1   | 206486-2       | Connector, Socket (J1)        |
| 1   | 206485-1       | Connector, Plug (P1)          |
| 1   | 206458-1       | Feed-thru, Receptacle (J2/J3) |
| 1   | 206460-1       | Connector, Plug (P2)          |
| 1   | 205838-1       | Connector, Plug (P3)          |
| 10  | M39029/64-369  | Contacts, Pins (J1)           |
| 30  | M39029/63-368  | Contacts, Sockets (P1/P2/P3)  |
| 4   | 1-206062-4     | Connector Backshell           |
| 2   | AN4-17A        | Bolt                          |
| 4   | AN3-7A         | Bolt                          |
| 2   | MS21042L4      | Nut                           |
| 7   | MS21042L3      | Nut                           |
| 4   | NAS1149D0463J  | Washer                        |
| 8   | NAS1149D0363J  | Washer                        |
| 4   | AN525-832R10   | Screw                         |
| 4   | MS21042L08     | Nut                           |
| 8   | NAS1149DN816J  | Washer                        |
| 4   | MS35206-217    | Screw                         |
| 4   | MS21042L04     | Nut                           |
| 8   | NAS1149DN432J  | Washer                        |
| 1   | D4377-1        | Placard                       |

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Revision: D

Date: 12.06.13

Work Order ID 125638

October-17-14 10:53:58 AM

\*125638\*

Page 1

Item ID: D212-580-043

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Led Pulse Light

Stop \*NS2\*

Start Date: 10/17/14 Start Qty: 2.00

\*2\* 4x  
\*2\*

Cust Item ID:

Required Date: 10/22/14 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description                                    | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| <b>Draw Nbr</b>                | <b>Revision Nbr</b>   |                      |         |        |              |               |               |                  |                |
| IIN-D212-580-2                 | D   |                      |         |        |              |               |               |                  |                |
| 100                            | Document Control  | 0.00                 |         |        |              |               |               |                  |                |
| <b>*100*</b>                   | DOCUMENT CONTROL  |                      |         |        |              |               |               |                  |                |
| DC                             | Memo  | 0.00                 |         |        |              |               |               |                  |                |
| Doc.Control -USB or Paperwork  | Photocopy bluefile & type labels per PPPD212-580-043 CHG001 |                      |         |        |              |               |               |                  |                |
| 110                            | Pick Kit  | 0.00                 |         |        |              |               |               |                  |                |
| <b>*110*</b>                   |   |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo  | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      |   |                      |         |        |              |               |               |                  |                |
| 120                            | QC4- 100% Inspect kits for completeness                     | 0.00                 |         |        |              |               |               |                  |                |
| <b>*120*</b>                   |   |                      |         |        |              |               |               |                  |                |
| QC                             | Memo  | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |   |                      |         |        |              |               |               |                  |                |

MLJ 14-11-07

4

4x

DAS  
28  
9-89

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